

CERTIFICATE OF ANALYSIS FOR

IRON OXIDE COPPER-GOLD ORE CERTIFIED REFERENCE MATERIAL OREAS 522

Constituent (nnm)	Certified	190	95% Confid	ence Limits	95% Tolerance Limits						
Constituent (ppm)	Value	130	Low	Low High		High					
Pb Fire Assay											
Au, Gold (ppm)	0.574	0.018	0.567	0.580	0.567*	0.580*					
Aqua Regia Digestion											
Au, Gold (ppm)	0.549	0.025	0.541	0.557	0.542 [†]	0.556^{\dagger}					
4-Acid Digestion											
Co, Cobalt (ppm)	550	19	542	558	541	559					
Cu, Copper (wt.%)	0.916	0.026	0.906	0.927	0.901	0.932					
Infrared Combustion											
S, Sulphur (wt.%)	3.11	0.082	3.07	3.14	3.05	3.17					

Summary Statistics for Key Analytes (see Table 1 for 155 additional certified values).

*Gold Tolerance Limits for typical 30g fire assay charge weight determined from 20 x 85mg NAA results and the Sampling Constant (Ingamells & Switzer, 1973);

[†]Gold Tolerance Limits for typical 25g aqua regia sample weight determined as above;

Please note: intervals may appear asymmetric due to rounding.

The homogeneity of OREAS 522 is of a level such that *negligible sampling error exists* for a conventional fire assay, peroxide fusion, 4-acid digestion, 3-acid digestion, aqua regia digestion, infrared combustion or pycnometry determination.



INTRODUCTION

OREAS reference materials are intended to provide a low cost method of evaluating and improving the quality of analysis of geological samples. To the geologist they provide a means of implementing quality control in analytical data sets generated in exploration from the grass roots level through to prospect evaluation, and in grade control at mining operations. To the analyst they provide an effective means of calibrating analytical equipment, assessing new techniques and routinely monitoring in-house procedures.

SOURCE MATERIALS

Certified Reference Material (CRM) OREAS 522 was prepared from a blend of iron oxide copper-gold ore and magnetite-bearing waste rock (altered, porphyritic, intermediate volcanic rock). The mineralisation is hosted by a breccia comprising strongly altered and replaced felsic volcanic fragments in a matrix largely composed of magnetite, calcite, pyrite, biotite, chalcopyrite, K feldspar titanite and quartz. Accessory minerals include garnet, barite, molybdenite, fluorite, amphibole, apatite, monazite, arsenopyrite, a LREE fluorcarbonate, galena, cobaltite, sphalerite, scheelite, uraninite and tourmaline. Copper occurs as native copper, bornite and chalcopyrite. Gold occurs mainly in the molecular framework of the chalcopyrite. Significant levels of cobalt, molybdenum, rare earth elements and low levels of uranium are also present. The ore and waste materials were sourced from the Ernest Henry Mine located about 38 kilometres north-east of Cloncurry in north-west Queensland.

COMMINUTION AND HOMOGENISATION PROCEDURES

The material constituting OREAS 522 was prepared in the following manner:

- drying to constant mass at 105°C;
- crushing and milling of the ore material to 100% minus 35 microns;
- crushing and milling of the barren material to 99% minus 75 microns;
- blending in appropriate proportions to achieve the desired grades;
- packaging in 60g and 100g units sealed under nitrogen in laminated foil pouches.

ANALYTICAL PROGRAM

Twenty six commercial analytical laboratories participated in the program to certify the 160 analytes reported in Table 1. The following methods were employed:

- Gold via 25-50g fire assay with AAS (18 labs) or ICP-OES (6 labs) finish;
- Gold via 15-40g aqua regia digestion with ICP-MS (12 labs) or AAS (5 labs) finish;
- Instrumental neutron activation analysis (INAA) for Au on 85mg subsamples to confirm homogeneity (1 lab);
- Peroxide fusion for full elemental suite ICP-OES and ICP-MS finishes (up to 19 laboratories depending on the element);
- 4-Acid digestion (HF-HNO₃-HClO₄-HCl) for full elemental suite ICP-OES and ICP-MS finishes (up to 22 laboratories depending on the element; one lab used an AAS finish for Cu only);



- 3-Acid digestion (HNO₃-HClO₄-HCl) for Ag, As, Co, Cu, Fe, Mo and S with ICP-OES or AAS finishes (up to 16 laboratories depending on the element; one lab used an ICP-MS finish for Ag, As and Mo);
- Aqua regia digestion (see note below) for full elemental suite ICP-OES and ICP-MS finishes (up to 14 laboratories depending on the element; some laboratories used an AAS finish for certain elements i.e. Ag, As, Co, Cu, Fe and Mo);
- S by IR combustion furnace (21 labs);
- Specific gravity by gas (11 labs) or liquid (5 labs) pycnometry.

It is important to note that in the analytical industry there is no standardisation of the aqua regia digestion process. Aqua regia is a partial empirical digest and differences in recoveries for various analytes are commonplace. These are caused by variations in the digest conditions which can include the ratio of nitric to hydrochloric acids, acid strength, temperatures, leach times and secondary digestions. Recoveries for sulphide-hosted base metal sulphides approach total values, however, other analytes, in particular the lithophile elements, show greater sensitivity to method parameters. This can result in lack of consensus in an inter-laboratory certification program for these elements. The approach applied here is to report certified values in those instances where reasonable agreement exists amongst a majority of participating laboratories. The results of specific laboratories may differ significantly from the certified values, but will, nonetheless, be valid and reproducible in the context of the specifics of the aqua regia method in use. Users of this reference material should, therefore, be mindful of this limitation when applying the certified values in a quality control program.

For the round robin program twenty 1kg lot samples were taken at predetermined intervals during the bagging stage, immediately following final blending and are considered representative of the entire batch. The six samples received by each laboratory were obtained by taking two 110g scoop splits from each of three separate 1kg lots. This format enabled nested ANOVA treatment of the results to evaluate homogeneity, i.e. to ascertain whether between-unit variance is greater than within-unit variance. Table 1 presents the 160 certified values together with their associated 1SD's, 95% confidence and tolerance limits and Table 2 shows 35 indicative values. Table 3 shows the gold instrumental neutron activation analysis (INAA) results for twenty 85mg subsamples determined by the Australian Nuclear Science & Technology Organisation (ANSTO) located in Lucas Heights, NSW, Australia. Table 4 provides performance gate intervals for the certified values of each method group based on their pooled 1SD's. Tabulated results of all elements together with uncorrected means, medians, standard deviations, relative standard deviations and per cent deviation of lab means from the corrected mean of means (PDM³) are presented in the detailed certification data for this CRM (**OREAS 522**) DataPack.xlsx).

STATISTICAL ANALYSIS

Certified Values, Confidence Limits, Standard Deviations and Tolerance Limits (Table 1) have been determined for each analytical method following the removal of individual, laboratory dataset (batch) and 3SD outliers (single iteration). For individual outliers within a laboratory batch the z-score test is used in combination with a second method that determines the per cent deviation of the individual value from the batch median. Outliers in general are selected on the basis of z-scores > 2.5 and with per cent deviations (i) > 3 and (ii) more than three times the average absolute per cent deviation for



the batch. In certain instances statistician's prerogative has been employed in discriminating outliers. Each laboratory data set mean is tested for outlying status based on z-score discrimination and rejected if > 2.5. After individual and laboratory data set (batch) outliers have been eliminated a non-iterative 3 standard deviation filter is applied, with those values lying outside this window also relegated to outlying status.

Certified Values are the means of accepted laboratory means after outlier filtering. The INAA data (see Table 3) is omitted from determination of the certified values for gold (fire assay and aqua regia) and is used solely for the calculation of Tolerance Limits and homogeneity evaluation of OREAS 522.

Indicative Values (Table 2) are provided where the number of laboratories reporting a particular analyte is insufficient (< 5) to support certification or inter-laboratory consensus is poor.

95% Confidence Limits are inversely proportional to the number of participating laboratories and inter-laboratory agreement. It is a measure of the reliability of the certified value. A 95% confidence interval indicates a 95% probability that the true value of the analyte under consideration lies between the upper and lower limits. *95% Confidence Limits should not be used as control limits for laboratory performance.*

Standard Deviation values (1SDs) are reported in Table 1 and provide an indication of a level of performance that might reasonably be expected from a laboratory being monitored by this CRM in a QA/QC program. The SD's take into account errors attributable to measurement uncertainty and CRM variability. For an effective CRM the contribution of the latter should be negligible in comparison to measurement errors. The SD values thus include all sources of measurement uncertainty: between-lab variance, within-run variance (precision errors) and CRM variability. OREAS prepared reference materials have a level of homogeneity such that the observed variance from repeated analysis has its origin almost exclusively in the analytical process rather than the reference material itself.

The SD for each analyte's certified value is calculated from the same filtered data set used to determine the certified value, i.e. after removal of any individual, lab dataset (batch) and 3SD outliers (single iteration). These outliers can only be removed after the absolute homogeneity of the CRM has been independently established, i.e. the outliers must be confidently deemed to be analytical rather than arising from inhomogeneity of the CRM. The standard deviation is then calculated for each analyte from the pooled accepted analyses generated from the certification program.

In the application of SD's in monitoring performance it is important to note that not all laboratories function at the same level of proficiency and that different methods in use at a particular laboratory have differing levels of precision. Each laboratory has its own inherent SD (for a specific concentration level and analyte-method pair) based on the analytical process and this SD is not directly related to the round robin program.

The majority of data generated in the round robin program was produced by a selection of world class laboratories. The SD's thus generated are more constrained than those that would be produced across a randomly selected group of laboratories. To produce more generally achievable SD's the 'pooled' SD's provided in this report include inter-lab bias. This 'one size fits all' approach may require revision at the discretion of the QC manager concerned following careful scrutiny of QC control charts.



Table 4 shows **Performance Gates** calculated for two and three standard deviations. As a guide these intervals may be regarded as warning or rejection for multiple 2SD outliers, or rejection for individual 3SD outliers in QC monitoring, although their precise application should be at the discretion of the QC manager concerned. A second method utilises a 5% window calculated directly from the certified value. Standard deviation is also shown in relative percent for one, two and three relative standard deviations (1RSD, 2RSD and 3RSD) to facilitate an appreciation of the magnitude of these numbers and a comparison with the 5% window. Caution should be exercised when concentration levels approach lower limits of detection of the analytical methods employed as performance gates calculated from standard deviations tend to be excessively wide whereas those determined by the 5% method are too narrow.

Tolerance Limits (ISO Guide 3207) were determined using an analysis of precision errors method and are considered a conservative estimate of true homogeneity. The meaning of tolerance limits may be illustrated for copper via 4-acid digestion where 99% of the time $(1-\alpha=0.99)$ at least 95% of subsamples (p=0.95) will have concentrations lying between 0.901 and 0.932 wt.%. Put more precisely, this means that if the same number of subsamples were taken and analysed in the same manner repeatedly, 99% of the tolerance intervals so constructed would cover at least 95% of the total population, and 1% of the tolerance intervals would cover less than 95% of the total population (ISO Guide 35).

For gold, tolerance can be determined by INAA using the reduced analytical subsample method which utilises the known relationship between standard deviation and analytical subsample weight (Ingamells and Switzer, 1973). In this approach the latter parameter is substantially reduced to a point where most of the variability in replicate assays is due to inhomogeneity of the reference material and measurement error becomes negligible. In this instance very small subsample weights of 85 milligrams were employed and the 1RSD of 0.375% at a 30g charge weight (7.06% at 85mg weights) confirms the high level of gold homogeneity in OREAS 522 (see Table 3 below).

The homogeneity of OREAS 522 has also been evaluated in a **nested ANOVA** of the round robin program. Each of the twenty-six round robin laboratories received six samples per CRM and these samples were made up of paired samples from three different, non-adjacent sampling intervals. The purpose of the ANOVA evaluation is to test that no statistically significant difference exists in the variance between-units to that of the variance within-units. This allows an assessment of homogeneity across the entire prepared batch of OREAS 522. The test was performed using the following parameters:

- Significance Level α = P (type I error) = 0.05;
- Null Hypothesis, H₀: Between-unit variance is no greater than within-unit variance (reject H₀ if *p*-value < 0.05);
- Alternative Hypothesis, H_1 : Between-unit variance is greater than within-unit variance.

P-values are a measure of probability where values less than 0.05 indicate a greater than 95% probability that the observed differences in within-unit and between-unit variances are real. The dataset was filtered for both individual and laboratory data set (batch) outliers prior to the calculation of the *p*-value. This process derived no significant *p*-values for all 160 certified values (except for Hf by peroxide fusion ICP but this case is considered an artefact of reading resolution) and the Null Hypothesis is retained.



It is important to note that ANOVA is not an absolute measure of homogeneity. Rather, it establishes whether or not the analytes are distributed in a similar manner throughout the packaging run of OREAS 522 and whether the variance between two subsamples from the same unit is statistically distinguishable to the variance from two subsamples taken from any two separate units. A reference material therefore, can possess poor absolute homogeneity yet still pass a relative homogeneity test if the within-unit heterogeneity is large and similar across all units.

Based on the statistical analysis of the results of the inter-laboratory certification program it can be concluded that OREAS 522 is fit-for-purpose as a certified reference material (see 'Intended Use' below). Furthermore, the homogeneity of OREAS 522 is of a level such that **negligible sampling error exists** for a conventional fire assay, peroxide fusion, 4-acid digestion, 3-acid digestion, aqua regia digestion, infrared combustion or pycnometry determination.

PARTICIPATING LABORATORIES

- 1. Actlabs, Ancaster, Ontario, Canada
- 2. ALS, Brisbane, QLD, Australia
- 3. ALS, Lima, Peru
- 4. ALS, Loughrea, Galway, Ireland
- 5. ALS, Perth, WA, Australia
- 6. ALS, Vancouver, BC, Canada
- 7. ANSTO, Lucas Heights, NSW, Australia
- 8. Bureau Veritas Commodities Canada Ltd, Vancouver, BC, Canada
- 9. Bureau Veritas Geoanalytical, Adelaide, SA, Australia
- 10. Bureau Veritas Geoanalytical, Perth, WA, Australia
- 11. Bureau Veritas Minerals, Santiago, Chile
- 12. Geoanalitica, Antofagasta, Chile
- 13. Inspectorate (BV), Lima, Peru
- 14. Intertek Genalysis, Adelaide, SA, Australia
- 15. Intertek Genalysis, Perth, WA, Australia
- 16. Intertek Testing Services, Cupang, Muntinlupa, Philippines
- 17. MinAnalytical Services, Perth, WA, Australia
- 18. Mineracao Mine Lab, Paracatu, Minas Gerais, Brazil
- 19. PT Geoservices Ltd, Cikarang, Jakarta Raya, Indonesia
- 20. PT Intertek Utama Services, Jakarta Timur, DKI Jakarta, Indonesia
- 21. SGS Australia Mineral Services, Perth, WA, Australia
- 22. SGS Canada Inc., Vancouver, BC, Canada
- 23. SGS CIMM T & S, Antofagasta, Chile
- 24. SGS del Peru, Lima, Peru
- 25. SGS Lakefield Research Ltd, Lakefield, Ontario, Canada
- 26. SGS Mineral Services, Townsville, QLD, Australia
- 27. Shiva Analyticals Ltd, Bangalore North, Karnataka, India



Constituent	Certified	400	95% Confid	dence Limits	95% Tolera	ance Limits
Constituent	Value	150	Low	High	Low	High
Pb Fire Assay						
Au, Gold (ppm)	0.574	0.018	0.567	0.580	0.567*	0.580*
Peroxide Fusion ICP						
Al, Aluminium (wt.%)	4.02	0.119	3.96	4.07	3.94	4.10
As, Arsenic (ppm)	522	33	508	536	504	539
Ba, Barium (wt.%)	2.38	0.192	2.19	2.56	2.30	2.45
Bi, Bismuth (ppm)	9.12	0.632	8.67	9.56	8.76	9.47
Ca, Calcium (wt.%)	3.87	0.188	3.77	3.96	3.79	3.94
Ce, Cerium (ppm)	163	7	159	167	158	168
Co, Cobalt (ppm)	555	34	537	573	539	571
Cr, Chromium (ppm)	34.5	6.2	30.3	38.8	IND	IND
Cs, Cesium (ppm)	0.67	0.062	0.63	0.71	IND	IND
Cu, Copper (wt.%)	0.923	0.024	0.911	0.936	0.909	0.938
Dy, Dysprosium (ppm)	3.50	0.261	3.34	3.67	3.32	3.69
Er, Erbium (ppm)	2.13	0.099	2.05	2.20	2.04	2.21
Fe, Iron (wt.%)	24.72	0.594	24.43	25.00	24.29	25.14
Ga, Gallium (ppm)	16.3	0.83	15.8	16.9	15.5	17.1
Gd, Gadolinium (ppm)	4.20	0.385	3.88	4.51	4.01	4.39
Hf, Hafnium (ppm)	3.35	0.54	2.95	3.75	IND	IND
Ho, Holmium (ppm)	0.72	0.08	0.67	0.77	0.66	0.78
In, Indium (ppm)	0.25	0.05	0.22	0.28	IND	IND
K, Potassium (wt.%)	2.89	0.133	2.82	2.96	2.81	2.96
La, Lanthanum (ppm)	222	10	215	228	215	228
Lu, Lutetium (ppm)	0.35	0.04	0.31	0.38	0.32	0.37
Mg, Magnesium (wt.%)	1.15	0.035	1.13	1.17	1.12	1.18
Mn, Manganese (wt.%)	0.418	0.020	0.408	0.428	0.410	0.426
Mo, Molybdenum (ppm)	207	15	196	217	200	213
Nb, Niobium (ppm)	6.00	0.90	5.27	6.73	5.53	6.48
Nd, Neodymium (ppm)	28.9	2.04	27.5	30.4	27.9	29.9
Ni, Nickel (ppm)	72	9	67	77	67	77
P, Phosphorus (wt.%)	0.089	0.007	0.086	0.093	0.082	0.097
Pr, Praseodymium (ppm)	10.4	0.81	9.8	11.0	10.0	10.9
Rb, Rubidium (ppm)	84	3.2	83	86	82	87
S, Sulphur (wt.%)	3.09	0.092	3.03	3.15	3.03	3.15
Sb, Antimony (ppm)	8.24	0.567	7.94	8.55	7.48	9.01
Sc, Scandium (ppm)	10.4	0.53	9.9	10.9	IND	IND
Si, Silicon (wt.%)	15.81	0.420	15.55	16.08	15.52	16.11
Sm, Samarium (ppm)	4.32	0.424	4.00	4.64	3.99	4.65
Sn, Tin (ppm)	10.8	0.86	10.1	11.5	9.5	12.1
Sr, Strontium (ppm)	236	8	232	241	229	243
Tb, Terbium (ppm)	0.61	0.042	0.59	0.63	0.57	0.65

Table 1. Certified Values, SD's, 95% Confidence and Tolerance Limits for OREAS 522.

Note: intervals may appear asymmetric due to rounding; *Gold Tolerance Limits for typical 30g fire assay charge weight determined from 20 x 85mg INAA results and the Sampling Constant (Ingamells & Switzer, 1973).



Certified 95% Confidence Limits 95% Tolerance Limits 1SD Constituent Value Low Low High High **Peroxide Fusion ICP continued** Th, Thorium (ppm) 8.69 0.667 8.32 9.07 8.44 8.95 Ti, Titanium (wt.%) 0.394 0.009 0.391 0.397 0.385 0.404 Tm, Thulium (ppm) 0.33 0.36 0.03 0.30 0.35 0.29 U, Uranium (ppm) 44.0 2.68 42.3 45.8 43.2 44.9 V, Vanadium (ppm) 17 170 194 189 182 175 W, Tungsten (ppm) 134 12 126 141 130 137 Y, Yttrium (ppm) 19.3 0.93 18.7 19.8 18.4 20.1 Yb, Ytterbium (ppm) 2.11 0.165 2.01 2.21 1.97 2.25 Zr, Zirconium (ppm) 111 11 96 125 105 116 **4-Acid Digestion** Ag, Silver (ppm) 1.31 0.114 1.26 1.37 1.23 1.39 4.02 AI, Aluminium (wt.%) 3.95 0.120 3.90 4.00 3.87 As, Arsenic (ppm) 490 26 477 503 479 501 Be, Beryllium (ppm) 0.70 0.09 0.74 0.75 0.65 0.64 Bi, Bismuth (ppm) 8.72 0.499 8.51 8.92 8.45 8.98 Ca, Calcium (wt.%) 3.65 0.144 3.59 3.70 3.57 3.72 148 142 153 143 152 Ce, Cerium (ppm) 13 Co, Cobalt (ppm) 550 19 542 558 541 559 Cr, Chromium (ppm) 29.6 3.7 27.8 31.4 27.5 31.7 Cs, Cesium (ppm) 0.64 0.055 0.61 0.67 0.61 0.67 Cu, Copper (wt.%) 0.026 0.916 0.906 0.927 0.901 0.932 Dy, Dysprosium (ppm) 3.24 0.185 3.10 3.37 3.15 3.32 2.03 1.91 2.02 Er, Erbium (ppm) 1.97 0.088 1.91 Eu, Europium (ppm) 1.88 0.074 1.83 1.93 1.80 1.96 24.15 24.26 25.01 Fe, Iron (wt.%) 24.63 0.998 25.12 Ga, Gallium (ppm) 16.0 0.83 15.6 16.4 15.6 16.4 4.29 Gd, Gadolinium (ppm) 0.56 3.45 3.70 4.04 3.87 Hf, Hafnium (ppm) 2.96 0.146 2.89 3.03 2.85 3.06 0.70 Ho, Holmium (ppm) 0.66 0.042 0.63 0.69 0.63 In, Indium (ppm) 0.23 0.03 0.22 0.24 0.22 0.24 K, Potassium (wt.%) 2.83 0.103 2.78 2.87 2.75 2.90 La, Lanthanum (ppm) 171 30 157 184 163 178 Li, Lithium (ppm) 16.2 1.51 15.6 15.7 16.7 16.9 Lu, Lutetium (ppm) 0.31 0.020 0.29 0.29 0.32 0.32 Mg, Magnesium (wt.%) 1.14 1.12 0.067 1.09 1.15 1.10 Mn, Manganese (wt.%) 0.397 0.022 0.387 0.407 0.389 0.404 Mo, Molybdenum (ppm) 206 12 200 211 201 210 0.647 Na, Sodium (wt.%) 0.043 0.619 0.633 0.613 0.653 Nb, Niobium (ppm) 5.66 0.368 5.47 5.85 5.42 5.90

Table 1 continued.

Note: intervals may appear asymmetric due to rounding.

27.2

70

0.089

Nd, Neodymium (ppm)

P, Phosphorus (wt.%)

Ni, Nickel (ppm)



26.4

68

0.087

28.0

72

0.091

26.5

69

0.087

1.20

4.4

0.005

28.0

72

0.091

Ormetiturent	Certified	400	95% Confid	dence Limits	95% Tolera	ance Limits
Constituent	Value	130	Low	High	Low	High
4-Acid Digestion continued						
Pb, Lead (ppm)	12.5	1.3	11.8	13.1	12.0	12.9
Pr, Praseodymium (ppm)	9.76	0.631	9.28	10.24	9.51	10.01
Rb, Rubidium (ppm)	82	3.3	81	83	79	85
Re, Rhenium (ppm)	0.098	0.005	0.096	0.101	0.093	0.104
S, Sulphur (wt.%)	2.50	0.103	2.45	2.54	2.43	2.56
Sb, Antimony (ppm)	7.93	0.465	7.71	8.15	7.64	8.22
Sc, Scandium (ppm)	10.9	0.83	10.5	11.2	10.5	11.2
Se, Selenium (ppm)	2.74	0.51	2.49	2.98	2.54	2.93
Sm, Samarium (ppm)	4.17	0.196	4.02	4.32	4.03	4.32
Sn, Tin (ppm)	9.32	0.686	9.03	9.61	9.00	9.63
Sr, Strontium (ppm)	199	20	189	208	193	204
Ta, Tantalum (ppm)	0.44	0.06	0.40	0.47	0.42	0.46
Tb, Terbium (ppm)	0.59	0.053	0.55	0.62	0.56	0.61
Te, Tellurium (ppm)	1.14	0.092	1.11	1.18	1.09	1.20
Th, Thorium (ppm)	7.53	0.627	7.17	7.88	7.25	7.80
Ti, Titanium (wt.%)	0.344	0.018	0.336	0.352	0.334	0.353
TI, Thallium (ppm)	0.29	0.016	0.28	0.29	0.27	0.30
Tm, Thulium (ppm)	0.28	0.015	0.27	0.29	0.27	0.30
U, Uranium (ppm)	42.2	3.17	40.7	43.8	41.1	43.4
V, Vanadium (ppm)	164	9	160	168	160	168
W, Tungsten (ppm)	135	11	130	140	131	139
Y, Yttrium (ppm)	18.5	0.94	18.1	18.9	18.0	19.0
Yb, Ytterbium (ppm)	1.97	0.115	1.90	2.03	1.89	2.05
Zn, Zinc (ppm)	30.2	2.14	29.1	31.3	28.8	31.7
Zr, Zirconium (ppm)	112	6	109	114	108	115
3-Acid Digestion (no HF)						
Ag, Silver (ppm)	1.19	0.18	1.05	1.34	IND	IND
As, Arsenic (ppm)	502	17	493	512	489	516
Co, Cobalt (ppm)	547	22	534	560	538	556
Cu, Copper (wt.%)	0.908	0.022	0.896	0.920	0.894	0.922
Fe, Iron (wt.%)	24.91	0.563	24.65	25.17	24.36	25.45
Mo, Molybdenum (ppm)	193	9	188	198	189	197
S, Sulphur (wt.%)	2.74	0.167	2.63	2.85	2.67	2.81
Aqua Regia Digestion						
Ag, Silver (ppm)	1.23	0.102	1.17	1.29	1.17	1.29
Al, Aluminium (wt.%)	1.29	0.044	1.26	1.32	1.26	1.31
As, Arsenic (ppm)	492	25	476	507	481	503
Au, Gold (ppm)	0.549	0.025	0.541	0.557	0.542 [†]	0.556 [†]
Be, Beryllium (ppm)	0.41	0.06	0.36	0.47	0.37	0.46
Bi, Bismuth (ppm)	8.87	0,487	8,59	9,15	8.51	9,23

Note: intervals may appear asymmetric due to rounding; [†]Gold Tolerance Limits for typical 25g aqua regia sample weight determined from 20 x 85mg INAA results and the Sampling Constant (Ingamells & Switzer, 1973).



Constituent	Certified	190	95% Confid	dence Limits	95% Tolerance Limits		
Constituent	Value	130	Low	High	Low	High	
Aqua Regia Digestion continu	ed						
Ca, Calcium (wt.%)	3.43	0.154	3.33	3.53	3.32	3.54	
Ce, Cerium (ppm)	153	9	147	160	149	158	
Co, Cobalt (ppm)	533	33	512	553	524	541	
Cr, Chromium (ppm)	28.6	1.32	27.7	29.6	27.4	29.9	
Cs, Cesium (ppm)	0.52	0.05	0.48	0.57	0.50	0.54	
Cu, Copper (wt.%)	0.904	0.031	0.885	0.922	0.889	0.918	
Fe, Iron (wt.%)	24.13	0.615	23.75	24.51	23.67	24.60	
Ga, Gallium (ppm)	13.2	1.5	12.1	14.3	12.6	13.8	
Hf, Hafnium (ppm)	1.21	0.066	1.15	1.27	1.17	1.25	
In, Indium (ppm)	0.23	0.023	0.21	0.25	0.22	0.24	
K, Potassium (wt.%)	0.528	0.020	0.515	0.542	0.514	0.543	
La, Lanthanum (ppm)	192	16	181	204	188	197	
Li, Lithium (ppm)	15.9	1.55	14.7	17.1	15.4	16.5	
Lu, Lutetium (ppm)	0.23	0.015	0.21	0.25	0.23	0.24	
Mg, Magnesium (wt.%)	1.07	0.056	1.03	1.11	1.05	1.10	
Mn, Manganese (wt.%)	0.367	0.020	0.353	0.382	0.358	0.377	
Mo, Molybdenum (ppm)	198	12	189	207	193	203	
Nb, Niobium (ppm)	0.91	0.066	0.84	0.97	0.86	0.95	
Ni, Nickel (ppm)	64	3.2	62	66	63	66	
P, Phosphorus (wt.%)	0.089	0.005	0.085	0.093	0.087	0.091	
Pb, Lead (ppm)	12.5	1.18	11.5	13.4	11.9	13.1	
Rb, Rubidium (ppm)	30.9	1.68	29.4	32.5	30.0	31.8	
S, Sulphur (wt.%)	2.59	0.127	2.50	2.69	2.54	2.65	
Sb, Antimony (ppm)	5.39	1.02	4.68	6.09	5.22	5.55	
Sc, Scandium (ppm)	8.18	0.87	7.59	8.76	7.92	8.44	
Se, Selenium (ppm)	3.06	0.56	2.61	3.50	2.81	3.30	
Sn, Tin (ppm)	7.59	0.158	7.46	7.73	7.39	7.79	
Sr, Strontium (ppm)	64	7	59	69	62	65	
Tb, Terbium (ppm)	0.54	0.038	0.49	0.59	0.52	0.56	
Te, Tellurium (ppm)	1.11	0.083	1.05	1.17	1.05	1.17	
Th, Thorium (ppm)	7.33	0.573	6.88	7.77	7.13	7.53	
Ti, Titanium (wt.%)	0.146	0.021	0.131	0.161	0.141	0.151	
TI, Thallium (ppm)	0.13	0.011	0.12	0.14	IND	IND	
U, Uranium (ppm)	40.2	3.47	37.5	42.9	39.4	41.0	
V, Vanadium (ppm)	153	8	147	158	149	156	
W, Tungsten (ppm)	113	10	106	121	111	116	
Y, Yttrium (ppm)	14.9	1.34	13.9	15.9	14.5	15.3	
Yb, Ytterbium (ppm)	1.57	0.119	1.41	1.72	IND	IND	
Zn, Zinc (ppm)	28.3	1.67	27.3	29.3	26.6	30.0	
Zr, Zirconium (ppm)	45.7	3.55	42.7	48.8	44.0	47.5	



Table 1 continued.											
Constituent	Certified	190	95% Confid	dence Limits	95% Tolerance Limits						
Constituent	Value	130	Low	Low High		High					
Infrared Combustion											
S, Sulphur (wt.%)	3.11	0.082	3.07	3.14	3.05	3.17					
Gas / Liquid Pycnometry	Gas / Liquid Pycnometry										
SG, Specific Gravity (Unity)	3.26	0.076	3.22	3.30	3.23	3.29					

Note: intervals may appear asymmetric due to rounding.

Table 2. Indicative Values for OREAS 522.

Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value			
Pb Fire As	say										
Pd	ppb	< 5	Pt	ppb	4						
Peroxide Fusion ICP											
Ag	ppm	1.01	Ge	ppm	0.87	Та	ppm	0.48			
В	ppm	37.0	Li	ppm	17.6	Те	ppm	1.25			
Be	ppm	< 1	Pb	ppm	12.5	ТΙ	ppm	< 0.5			
Cd	ppm	< 1	Re	ppm	< 0.1	Zn	ppm	33.0			
Eu	ppm	2.67	Se	ppm	3.35						
4-Acid Dig	estion										
Cd	ppm	< 0.02	Ge	ppm	0.33	Hg	ppm	0.18			
Aqua Regi	a Digesti	ion									
В	ppm	< 10	Gd	ppm	3.83	Nd	ppm	28.8			
Cd	ppm	0.047	Ge	ppm	0.30	Pr	ppm	10.5			
Dy	ppm	3.02	Hg	ppm	0.17	Re	ppm	0.10			
Er	ppm	1.70	Но	ppm	0.62	Sm	ppm	4.01			
Eu	ppm	1.81	Na	wt.%	0.046	Tm	ppm	0.23			
Sulphuric	Acid Lea	ch (5%)									
Cu	wt.%	0.200									

Table 3. Instrumental Neutron Activation Analysis of Au on 20 x 85mg subsamples of OREAS 522.

Replicate	INAA
No	85mg
1	0.587
2	0.520
3	0.646
4	0.512
5	0.601
6	0.502
7	0.576
8	0.565
9	0.544
10	0.513
11	0.584
12	0.613



Table 3 continued.									
13	0.546								
14	0.579								
15	0.523								
16	0.595								
17	0.583								
18	0.577								
19	0.626								
20	0.588								
Mean	0.569								
Median	0.578								
Std Dev.	0.040								
Rel.Std.Dev.	7.06%								
PDM ³	-0.81%								

Table 4. Performance Gates for OREAS 522.

			Absolute	Standard	Deviations		Relative	Standard F	eviations	5% window	
Constituent	Certified		250		3.5D	350	Trelative			570 W	IIIuow
	value	1SD	Low	High	Low	High	1RSD	2RSD	3RSD	Low	High
Pb Fire As	say										
Au, ppm	0.574	0.018	0.538	0.610	0.520	0.627	3.13%	6.25%	9.38%	0.545	0.602
Peroxide F	usion ICI	C									
Al, wt.%	4.02	0.119	3.78	4.26	3.66	4.37	2.97%	5.93%	8.90%	3.82	4.22
As, ppm	522	33	457	587	424	619	6.24%	12.47%	18.71%	496	548
Ba, wt.%	2.38	0.192	1.99	2.76	1.80	2.95	8.10%	16.21%	24.31%	2.26	2.49
Bi, ppm	9.12	0.632	7.85	10.38	7.22	11.01	6.93%	13.86%	20.79%	8.66	9.57
Ca, wt.%	3.87	0.188	3.49	4.24	3.30	4.43	4.85%	9.71%	14.56%	3.67	4.06
Ce, ppm	163	7	150	176	143	183	4.02%	8.04%	12.06%	155	171
Co, ppm	555	34	487	623	454	656	6.08%	12.17%	18.25%	527	583
Cr, ppm	34.5	6.2	22.1	47.0	15.8	53.3	18.06%	36.13%	54.19%	32.8	36.3
Cs, ppm	0.67	0.062	0.55	0.80	0.49	0.86	9.19%	18.37%	27.56%	0.64	0.71
Cu, wt.%	0.923	0.024	0.875	0.972	0.850	0.997	2.64%	5.28%	7.92%	0.877	0.970
Dy, ppm	3.50	0.261	2.98	4.03	2.72	4.29	7.46%	14.92%	22.38%	3.33	3.68
Er, ppm	2.13	0.099	1.93	2.33	1.83	2.43	4.65%	9.30%	13.94%	2.02	2.24
Fe, wt.%	24.72	0.594	23.53	25.91	22.93	26.50	2.40%	4.81%	7.21%	23.48	25.95
Ga, ppm	16.3	0.83	14.7	18.0	13.9	18.8	5.06%	10.11%	15.17%	15.5	17.2
Gd, ppm	4.20	0.385	3.43	4.97	3.04	5.35	9.16%	18.32%	27.48%	3.99	4.41
Hf, ppm	3.35	0.54	2.26	4.44	1.72	4.99	16.25%	32.50%	48.75%	3.18	3.52
Ho, ppm	0.72	0.08	0.56	0.87	0.49	0.95	10.74%	21.48%	32.22%	0.68	0.75
In, ppm	0.25	0.05	0.15	0.35	0.10	0.40	19.84%	39.68%	59.53%	0.24	0.27
K, wt.%	2.89	0.133	2.62	3.16	2.49	3.29	4.61%	9.22%	13.83%	2.75	3.03
La, ppm	222	10	201	242	191	253	4.64%	9.28%	13.92%	211	233
Lu, ppm	0.35	0.04	0.26	0.43	0.22	0.47	12.28%	24.56%	36.84%	0.33	0.36
Mg, wt.%	1.15	0.035	1.08	1.22	1.04	1.26	3.08%	6.17%	9.25%	1.09	1.21
Mn, wt.%	0.418	0.020	0.378	0.458	0.358	0.478	4.77%	9.55%	14.32%	0.397	0.439
Mo, ppm	207	15	177	236	163	251	7.10%	14.20%	21.30%	196	217
Nb, ppm	6.00	0.90	4.21	7.80	3.31	8.70	14.96%	29.93%	44.89%	5.70	6.30
Nd, ppm	28.9	2.04	24.9	33.0	22.8	35.0	7.04%	14.08%	21.12%	27.5	30.4



	Certified	Absolute Standard Deviations				Relative Standard Deviations			5% window		
Constituent	Value	1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Peroxide F	usion ICI	^o conti	nued								
Ni, ppm	72	9	54	91	44	100	12.91%	25.83%	38.74%	69	76
P, wt.%	0.089	0.007	0.076	0.102	0.070	0.109	7.30%	14.61%	21.91%	0.085	0.094
Pr, ppm	10.4	0.81	8.8	12.0	8.0	12.9	7.79%	15.57%	23.36%	9.9	10.9
Rb, ppm	84	3.2	78	91	75	94	3.75%	7.51%	11.26%	80	89
S, wt.%	3.09	0.092	2.91	3.28	2.81	3.37	2.99%	5.97%	8.96%	2.94	3.25
Sb, ppm	8.24	0.567	7.11	9.38	6.54	9.95	6.88%	13.76%	20.64%	7.83	8.66
Sc, ppm	10.4	0.53	9.3	11.5	8.8	12.0	5.13%	10.27%	15.40%	9.9	10.9
Si, wt.%	15.81	0.420	14.98	16.65	14.56	17.07	2.65%	5.31%	7.96%	15.02	16.61
Sm, ppm	4.32	0.424	3.47	5.17	3.05	5.59	9.81%	19.63%	29.44%	4.10	4.53
Sn, ppm	10.8	0.86	9.1	12.5	8.2	13.4	7.98%	15.97%	23.95%	10.3	11.3
Sr, ppm	236	8	221	252	213	260	3.29%	6.58%	9.87%	225	248
Tb, ppm	0.61	0.042	0.53	0.70	0.49	0.74	6.85%	13.71%	20.56%	0.58	0.64
Th, ppm	8.69	0.667	7.36	10.03	6.69	10.69	7.67%	15.34%	23.01%	8.26	9.13
Ti, wt.%	0.394	0.009	0.376	0.412	0.368	0.421	2.25%	4.51%	6.76%	0.375	0.414
Tm, ppm	0.33	0.03	0.26	0.39	0.22	0.43	10.68%	21.37%	32.05%	0.31	0.34
U, ppm	44.0	2.68	38.7	49.4	36.0	52.1	6.09%	12.19%	18.28%	41.8	46.3
V, ppm	182	17	147	216	130	234	9.51%	19.01%	28.52%	173	191
W, ppm	134	12	110	157	99	168	8.71%	17.42%	26.13%	127	140
Y, ppm	19.3	0.93	17.4	21.1	16.5	22.0	4.81%	9.62%	14.42%	18.3	20.2
Yb, ppm	2.11	0.165	1.78	2.44	1.62	2.60	7.81%	15.62%	23.43%	2.00	2.22
Zr, ppm	111	11	88	133	77	144	10.02%	20.04%	30.06%	105	116
4-Acid Dig	estion							1			
Ag, ppm	1.31	0.114	1.08	1.54	0.97	1.65	8.70%	17.40%	26.10%	1.25	1.38
Al, wt.%	3.95	0.120	3.71	4.19	3.59	4.31	3.05%	6.11%	9.16%	3.75	4.14
As, ppm	490	26	438	542	412	568	5.30%	10.61%	15.91%	466	515
Be, ppm	0.70	0.09	0.52	0.87	0.43	0.96	12.56%	25.13%	37.69%	0.66	0.73
Bi, ppm	8.72	0.499	7.72	9.71	7.22	10.21	5.72%	11.44%	17.16%	8.28	9.15
Ca, wt.%	3.65	0.144	3.36	3.93	3.22	4.08	3.94%	7.88%	11.82%	3.46	3.83
Ce, ppm	148	13	122	173	110	186	8.59%	17.18%	25.77%	140	155
Co, ppm	550	19	512	588	493	607	3.43%	6.86%	10.28%	523	578
Cr, ppm	29.6	3.7	22.2	37.0	18.5	40.7	12.53%	25.06%	37.59%	28.1	31.1
Cs, ppm	0.64	0.055	0.53	0.75	0.48	0.80	8.55%	17.10%	25.64%	0.61	0.67
Cu, wt.%	0.916	0.026	0.865	0.968	0.839	0.993	2.80%	5.60%	8.40%	0.870	0.962
Dy, ppm	3.24	0.185	2.86	3.61	2.68	3.79	5.73%	11.47%	17.20%	3.07	3.40
Er, ppm	1.97	0.088	1.79	2.14	1.70	2.23	4.49%	8.97%	13.46%	1.87	2.06
Eu, ppm	1.88	0.074	1.73	2.03	1.66	2.10	3.95%	7.90%	11.85%	1.79	1.98
Fe, wt.%	24.63	0.998	22.64	26.63	21.64	27.63	4.05%	8.10%	12.15%	23.40	25.87
Ga, ppm	16.0	0.83	14.4	17.7	13.5	18.5	5.21%	10.42%	15.63%	15.2	16.8
Gd, ppm	3.87	0.56	2.75	4.99	2.19	5.55	14.45%	28.90%	43.35%	3.68	4.06
Hf, ppm	2.96	0.146	2.66	3.25	2.52	3.39	4.94%	9.87%	14.81%	2.81	3.10
Ho, ppm	0.66	0.042	0.58	0.75	0.54	0.79	6.37%	12.75%	19.12%	0.63	0.70
In, ppm	0.23	0.03	0.17	0.28	0.14	0.31	12.21%	24.42%	36.64%	0.22	0.24
K, wt.%	2.83	0.103	2.62	3.03	2.52	3.13	3.66%	7.31%	10.97%	2.68	2.97



	Certified		Absolute Standard Deviations				Relative	Relative Standard Deviations			5% window	
Constituent	Value	1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High	
4-Acid Dig	estion co	ntinuec	ł									
La, ppm	171	30	111	230	82	259	17.35%	34.69%	52.04%	162	179	
Li, ppm	16.2	1.51	13.2	19.3	11.7	20.8	9.31%	18.63%	27.94%	15.4	17.0	
Lu, ppm	0.31	0.020	0.27	0.35	0.25	0.37	6.55%	13.11%	19.66%	0.29	0.32	
Mg, wt.%	1.12	0.067	0.99	1.25	0.92	1.32	5.99%	11.98%	17.97%	1.06	1.18	
Mn, wt.%	0.397	0.022	0.352	0.442	0.330	0.464	5.66%	11.31%	16.97%	0.377	0.417	
Mo, ppm	206	12	182	229	170	241	5.79%	11.58%	17.37%	195	216	
Na, wt.%	0.633	0.043	0.547	0.719	0.504	0.763	6.81%	13.63%	20.44%	0.601	0.665	
Nb, ppm	5.66	0.368	4.93	6.40	4.56	6.76	6.49%	12.99%	19.48%	5.38	5.94	
Nd, ppm	27.2	1.20	24.8	29.6	23.6	30.8	4.39%	8.78%	13.17%	25.9	28.6	
Ni, ppm	70	4.4	62	79	57	84	6.25%	12.51%	18.76%	67	74	
P, wt.%	0.089	0.005	0.078	0.099	0.073	0.105	5.95%	11.90%	17.85%	0.084	0.093	
Pb, ppm	12.5	1.3	9.9	15.0	8.7	16.2	10.05%	20.11%	30.16%	11.8	13.1	
Pr, ppm	9.76	0.631	8.50	11.02	7.87	11.65	6.46%	12.93%	19.39%	9.27	10.25	
Rb, ppm	82	3.3	75	89	72	92	3.98%	7.95%	11.93%	78	86	
Re, ppm	0.098	0.005	0.088	0.109	0.083	0.114	5.35%	10.71%	16.06%	0.093	0.103	
S, wt.%	2.50	0.103	2.29	2.70	2.19	2.81	4.11%	8.22%	12.32%	2.37	2.62	
Sb, ppm	7.93	0.465	7.00	8.86	6.54	9.33	5.86%	11.72%	17.58%	7.53	8.33	
Sc, ppm	10.9	0.83	9.2	12.5	8.4	13.4	7.60%	15.20%	22.80%	10.3	11.4	
Se, ppm	2.74	0.51	1.71	3.76	1.20	4.27	18.74%	37.48%	56.22%	2.60	2.87	
Sm, ppm	4.17	0.196	3.78	4.57	3.59	4.76	4.70%	9.41%	14.11%	3.97	4.38	
Sn, ppm	9.32	0.686	7.95	10.69	7.26	11.38	7.36%	14.72%	22.08%	8.85	9.79	
Sr, ppm	199	20	159	238	139	258	9.99%	19.97%	29.96%	189	209	
Ta, ppm	0.44	0.06	0.32	0.55	0.27	0.61	13.03%	26.06%	39.09%	0.41	0.46	
Tb, ppm	0.59	0.053	0.48	0.69	0.43	0.74	9.03%	18.06%	27.08%	0.56	0.62	
Te, ppm	1.14	0.092	0.96	1.33	0.87	1.42	8.03%	16.06%	24.09%	1.09	1.20	
Th, ppm	7.53	0.627	6.27	8.78	5.64	9.41	8.33%	16.66%	25.00%	7.15	7.90	
Ti, wt.%	0.344	0.018	0.307	0.380	0.289	0.399	5.32%	10.65%	15.97%	0.327	0.361	
TI, ppm	0.29	0.016	0.25	0.32	0.24	0.33	5.60%	11.21%	16.81%	0.27	0.30	
Tm, ppm	0.28	0.015	0.25	0.31	0.23	0.33	5.52%	11.05%	16.57%	0.27	0.29	
U, ppm	42.2	3.17	35.9	48.6	32.7	51.8	7.51%	15.01%	22.52%	40.1	44.4	
V, ppm	164	9	147	181	138	190	5.30%	10.60%	15.91%	156	172	
W, ppm	135	11	113	157	102	168	8.18%	16.37%	24.55%	128	142	
Y, ppm	18.5	0.94	16.6	20.4	15.7	21.3	5.09%	10.18%	15.28%	17.6	19.4	
Yb, ppm	1.97	0.115	1.74	2.20	1.62	2.31	5.83%	11.66%	17.49%	1.87	2.06	
Zn, ppm	30.2	2.14	25.9	34.5	23.8	36.6	7.08%	14.16%	21.23%	28.7	31.7	
Zr, ppm	112	6	101	123	95	128	4.94%	9.87%	14.81%	106	117	
3-Acid Dig	estion (no	o HF)										
Ag, ppm	1.19	0.18	0.82	1.56	0.64	1.74	15.39%	30.79%	46.18%	1.13	1.25	
As, ppm	502	17	469	536	452	553	3.33%	6.66%	9.99%	477	528	
Co, ppm	547	22	503	591	481	613	4.00%	8.00%	12.01%	520	574	
Cu, wt.%	0.908	0.022	0.864	0.952	0.842	0.974	2.42%	4.84%	7.25%	0.863	0.954	
Fe, wt.%	24.91	0.563	23.78	26.03	23.22	26.60	2.26%	4.52%	6.77%	23.66	26.15	
Mo, ppm	193	9	175	211	167	220	4.60%	9.19%	13.79%	184	203	
S, wt.%	2.74	0.167	2.41	3.07	2.24	3.24	6.08%	12.16%	18.24%	2.60	2.88	



	Certified		Absolute	Standard Deviations			Relative Standard Deviations			5% window	
Constituent	Value	1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Aqua Regia	a Digestio	on									
Ag, ppm	1.23	0.102	1.03	1.43	0.92	1.54	8.31%	16.63%	24.94%	1.17	1.29
Al, wt.%	1.29	0.044	1.20	1.37	1.15	1.42	3.42%	6.84%	10.26%	1.22	1.35
As, ppm	492	25	442	541	417	566	5.03%	10.07%	15.10%	467	516
Au, ppm	0.549	0.025	0.499	0.599	0.474	0.624	4.54%	9.08%	13.62%	0.521	0.576
Be, ppm	0.41	0.06	0.28	0.54	0.22	0.60	15.52%	31.05%	46.57%	0.39	0.43
Bi, ppm	8.87	0.487	7.89	9.84	7.41	10.33	5.49%	10.97%	16.46%	8.42	9.31
Ca, wt.%	3.43	0.154	3.12	3.74	2.97	3.89	4.48%	8.96%	13.45%	3.26	3.60
Ce, ppm	153	9	136	171	127	179	5.64%	11.27%	16.91%	146	161
Co, ppm	533	33	467	598	434	631	6.17%	12.34%	18.51%	506	559
Cr, ppm	28.6	1.32	26.0	31.3	24.7	32.6	4.61%	9.22%	13.83%	27.2	30.1
Cs, ppm	0.52	0.05	0.42	0.63	0.36	0.69	10.19%	20.38%	30.58%	0.50	0.55
Cu, wt.%	0.904	0.031	0.841	0.966	0.810	0.997	3.44%	6.88%	10.32%	0.858	0.949
Fe, wt.%	24.13	0.615	22.90	25.36	22.29	25.98	2.55%	5.10%	7.64%	22.93	25.34
Ga, ppm	13.2	1.5	10.3	16.2	8.8	17.6	11.18%	22.37%	33.55%	12.6	13.9
Hf, ppm	1.21	0.066	1.07	1.34	1.01	1.40	5.48%	10.97%	16.45%	1.15	1.27
In, ppm	0.23	0.023	0.18	0.27	0.16	0.30	9.96%	19.92%	29.88%	0.22	0.24
K, wt.%	0.528	0.020	0.488	0.568	0.468	0.589	3.79%	7.59%	11.38%	0.502	0.555
La, ppm	192	16	160	224	144	240	8.31%	16.61%	24.92%	183	202
Li, ppm	15.9	1.55	12.8	19.0	11.3	20.6	9.73%	19.47%	29.20%	15.1	16.7
Lu, ppm	0.23	0.015	0.20	0.26	0.19	0.28	6.60%	13.20%	19.80%	0.22	0.25
Mg, wt.%	1.07	0.056	0.96	1.18	0.90	1.24	5.27%	10.53%	15.80%	1.02	1.12
Mn, wt.%	0.367	0.020	0.328	0.407	0.308	0.427	5.38%	10.75%	16.13%	0.349	0.386
Mo, ppm	198	12	173	223	161	236	6.30%	12.61%	18.91%	188	208
Nb, ppm	0.91	0.066	0.77	1.04	0.71	1.10	7.29%	14.58%	21.88%	0.86	0.95
Ni, ppm	64	3.2	58	70	55	74	4.95%	9.89%	14.84%	61	67
P, wt.%	0.089	0.005	0.079	0.099	0.074	0.104	5.48%	10.95%	16.43%	0.084	0.093
Pb, ppm	12.5	1.18	10.1	14.8	8.9	16.0	9.48%	18.97%	28.45%	11.8	13.1
Rb, ppm	30.9	1.68	27.6	34.3	25.9	36.0	5.44%	10.89%	16.33%	29.4	32.5
S, wt.%	2.59	0.127	2.34	2.85	2.21	2.97	4.88%	9.77%	14.65%	2.46	2.72
Sb, ppm	5.39	1.02	3.35	7.42	2.33	8.44	18.88%	37.77%	56.65%	5.12	5.65
Sc, ppm	8.18	0.87	6.45	9.91	5.58	10.77	10.58%	21.16%	31.74%	7.77	8.59
Se, ppm	3.06	0.56	1.93	4.18	1.37	4.74	18.38%	36.75%	55.13%	2.90	3.21
Sn, ppm	7.59	0.158	7.28	7.91	7.12	8.06	2.08%	4.15%	6.23%	7.21	7.97
Sr, ppm	64	7	50	77	44	84	10.51%	21.03%	31.54%	61	67
Tb, ppm	0.54	0.038	0.46	0.61	0.42	0.65	7.10%	14.20%	21.30%	0.51	0.56
Te, ppm	1.11	0.083	0.94	1.27	0.86	1.36	7.51%	15.01%	22.52%	1.05	1.16
Th, ppm	7.33	0.573	6.18	8.48	5.61	9.05	7.81%	15.63%	23.44%	6.96	7.70
Ti, wt.%	0.146	0.021	0.103	0.188	0.082	0.210	14.54%	29.08%	43.62%	0.139	0.153
TI, ppm	0.13	0.011	0.11	0.16	0.10	0.17	8.30%	16.60%	24.89%	0.13	0.14
U, ppm	40.2	3.47	33.3	47.1	29.8	50.6	8.63%	17.26%	25.89%	38.2	42.2
V, ppm	153	8	138	168	130	175	4.94%	9.89%	14.83%	145	160
W, ppm	113	10	93	134	83	144	8.98%	17.96%	26.95%	108	119
Y, ppm	14.9	1.34	12.2	17.6	10.9	18.9	8.99%	17.98%	26.97%	14.1	15.6



Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Aqua Regia Digestion continued											
Yb, ppm	1.57	0.119	1.33	1.80	1.21	1.92	7.59%	15.17%	22.76%	1.49	1.64
Zn, ppm	28.3	1.67	24.9	31.6	23.3	33.3	5.89%	11.78%	17.66%	26.9	29.7
Zr, ppm	45.7	3.55	38.6	52.8	35.1	56.4	7.76%	15.52%	23.28%	43.4	48.0
Infrared Combustion											
S, wt.%	3.11	0.082	2.94	3.27	2.86	3.36	2.65%	5.29%	7.94%	2.95	3.26
Gas / Liquid Pycnometry											
SG, Unity	3.26	0.076	3.11	3.41	3.03	3.49	2.34%	4.69%	7.03%	3.10	3.42

Note: intervals may appear asymmetric due to rounding.

PREPARER AND SUPPLIER OF THE REFERENCE MATERIAL

Reference material OREAS 522 has been prepared, certified and is supplied by:

ORE Research & Exploration Pty Ltd	Tel:	+613-9729 0333
37A Hosie Street	Fax:	+613-9729 8338
Bayswater North VIC 3153	Web:	www.ore.com.au
AUSTRALIA	Email:	info@ore.com.au

OREAS 522 is available in unit sizes of 60g and 100g sealed under nitrogen in laminated foil pouches.

INTENDED USE

OREAS 522 is intended for the following uses:

- for the monitoring of laboratory performance in the analysis of analytes reported in Table 1 in geological samples;
- for the verification of analytical methods for analytes reported in Table 1;
- for the calibration of instruments used in the determination of the concentration of analytes reported in Table 1.

STABILITY AND STORAGE INSTRUCTIONS

OREAS 522 has been sourced from iron oxide copper-gold ore and waste rock from the Ernest Henry deposit. It contains reactive sulphide (3.11% S) and has been packaged under a nitrogen environment (single use laminated foil pouches only). In its unopened state and under normal conditions of storage the CRM has a shelf life beyond ten years. Its stability will be monitored at regular intervals and purchasers notified if any changes are observed.



INSTRUCTIONS FOR CORRECT USE

The certified values for OREAS 522 refer to the concentration level in its packaged state. It should not be dried prior to weighing and analysis.

HANDLING INSTRUCTIONS

Fine powders pose a risk to eyes and lungs and therefore standard precautions such as the use of safety glasses and dust masks are advised.

TRACEABILITY

The analytical samples were selected in a manner to represent the entire batch of prepared CRM. This 'representivity' was maintained in each submitted laboratory sample batch and ensures the user that the data is traceable from sample selection through to the analytical results that underlie the consensus values. Each analytical data set has been validated by its assayer through the inclusion of internal reference materials and QC checks during analysis. The laboratories were chosen on the basis of their competence (from past performance in inter-laboratory programs) for a particular analytical method, analyte or analyte suite, and sample matrix. Most of these laboratories have and maintain ISO 17025 accreditation. The certified values presented in this report are calculated from the means of accepted data following robust statistical treatment as detailed in this report.

LEGAL NOTICE

Ore Research & Exploration Pty Ltd has prepared and statistically evaluated the property values of this reference material to the best of its ability. The Purchaser by receipt hereof releases and indemnifies Ore Research & Exploration Pty Ltd from and against all liability and costs arising from the use of this material and information.

QMS ACCREDITED

ORE Pty Ltd is accredited to ISO 9001:2008 by Lloyd's Register Quality Assurance Ltd for its quality management system including development, manufacturing, certification and supply of CRMs.



CERTIFYING OFFICER



Craig Hamlyn (B.Sc. Hons - Geology), Technical Manager - ORE P/L



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